



-  Loctite 271 (92-809820)
-  Bellows Adhesive (92-86186)
-  Super Duty Gear Lubricant (92-13763A24)
-  Anti-Corrosion Grease (92-78376A6)
-  2-4-C With Teflon (92-825407A12)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-	1668	825122A 2	GEAR HOUSING ASSEMBLY	1	(BLACK)	1
-	1668	825123A 3	GEAR HOUSING ASSEMBLY	1	(GRAY)	1
1	1668	825122A 1	GEAR HOUSING	1	(BLACK)	1
1	1668	825123A 1	GEAR HOUSING	1	(GRAY)	1
2	30	95342	BALL BEARING (LOWER)	1		
3	23	95343	SPACER	1		
4	30	95344	BALL BEARING (UPPER)	1		
5	53	95345	SNAP RING	1		
6		823913	ANODE	1		
7	10	16832	SCREW	1		
8	22	95368 1	OIL PLUG	2		1
9	27	95220	GASKET-OIL PLUG	2		10
10	30	95347	BALL BEARING	1		
11	30	95344	BALL BEARING	1		
12	26	95348	OIL SEAL	1		10
13	46	95287 1	WATER PUMP	1	(BLACK)	1
13	46	815078 2	WATER PUMP	1	(GRAY)	
14	25	95288	O-RING	1		10
15	47	95289	IMPELLER	1		
16		825114	COVER	1	(BLACK)	
16		825115	COVER	1	(GRAY)	
17	10	16705	SCREW	2		8
17	10	16705 1	SCREW	2		3
18	12	16826	WASHER	2		8
19	26	95350	OIL SEAL	1		
20	23	95361	BUSHING (LOWER)	1		
21	44	95291A 1	PROPELLER SHAFT (WITH BEV	1		
22	15	811647A 1	SHIM	AR		1.4
23	43	95293	PINION GEAR	1		
24	53	815066	SNAP RING	1		
25	28	95371	KEY	1		
26	32	95359	WATER TUBE ASSEMBLY	1	(SHORT)	
26	32	95359 3	WATER TUBE ASSEMBLY	1	(LONG)	
27	25	95360 1	GROMMET (UPPER)	1		
28	45	95290	DRIVE SHAFT	1	(UPPER) (SHORT)	
28	45	95290 3	DRIVE SHAFT	1	(UPPER) (LONG)	
29	45	95369	DRIVE SHAFT	1	(LOWER)	
30		95277	PIPE	1	(SHORT)	
30		95277 2	PIPE	1	(LONG)	
31	17	815111	SHEAR PIN	1	(ALUMINUM PROP)	
31	17	916111 1	SHEAR PIN	1	(PLASTIC PROP)	